

Qualification Structure: Body Building

	KEY: M = Mandatory Units O = Optional Units DF	Level 2 - Body Assembly	Level 3 - Body Builder	Level 4 - Body Builder	Level 4 – Workshop Supervisor
Unit Ref	Unit Title				
	Generic Units				
G1	Contribute to Housekeeping in Motor Vehicle Environments	M	M	M	M
G2	Reduce Risks to Health and Safety in the Motor Vehicle Environment	M	M	M	M
G3	Maintain Working Relationships in the Motor Vehicle Environment	M	M	M	M
G6	Enable Learning Through Demonstration and Instruction		O	O	M
G8	Identify and Agree the Motor Vehicle Customers Needs		O	O	M
G11	Supervisory Skills		O		M
G12	Developing Staff				M
G13	Business Management				M
Unit 21	Deliver Reliable Customer Services in the Automotive Sector				M
Unit 37	Support Customer Service Improvements in the Automotive Sector		O		M
	Technical Units				
BB01	Remove and fit basic Commercial Motor Vehicle Mechanical, Electrical and Trim (MET) Components	O			
BB02	Remove and fit non-permanently Fixed Commercial Motor Vehicle Body Panels and Chassis Cab Components	O			
BB03	Routine Assembly of Commercial Motor Vehicle Body Components or Parts	M			
BB04	Set-out and Assemble Commercial Motor Vehicle Body Components or Parts		M		
BB05	Non-complex Fabrication/forming Techniques for Motor Vehicles	O			
BB06	Complex fabrication/forming techniques for Motor Vehicles		M		
BB07	Install Motor Vehicle Ancillary Units and Components		O		
BB08	Conduct Pre and Post Work Motor Vehicle Inspections for Body Building Activities	M	M	M	
BP19	Motor Vehicle Body MIG/MAG Welding Operations	O	O	M	
BP22	Motor Vehicle Body Aluminium Welding Operations	O	O	M	
BP23	Motor Vehicle Body TIG Welding Operations	O	O	O	
BP24	Motor Vehicle Body Mechanical Fastening Operations	O	O	O	
BP25	Motor Vehicle Body Adhesive Bonding Operations	O	O	O	
AE03BB	Remove and Replace Motor Vehicle Electrical Units and Components	M			