

Assessment Requirements

Unit BP14C – Demonstrating Competency in Motor Vehicle Body Panel Major Repairs

General Requirements

You must:

- 1. produce evidence to show you meet all of the Learning Outcomes
- 2. produce performance evidence resulting from work you have carried out on real vehicles in your normal workplace or as defined within the IMI VCQ Assessment Strategy as managed and organised by an approved centre when naturally occurring performance evidence does not occur at frequent intervals in your normal workplace or when safety is at risk.
- 3. be observed by an assessor as defined in the IMI VCQ Assessment Strategy.
- 4. produce evidence from your normal workplace of repairing **each** of the following repairs listed below on **2 separate occasions**.
 - severely distorted panels
 - difficult to access panel damage
 - splits on metal panels, using relevant joining techniques
 - fractures on plastic repairs
- 5. produce evidence of covering **6 of the techniques and processes*** listed below in carrying out the repairs listed above.
 - panel beating
 - panel shrinkage
 - hydraulic forming
 - resistance spot welding (dent pulling kits)
 - MIG or MAG welding
 - MIG brazing
 - body filling operations
 - metal finishing
 - plastic repair
 - specialist dent removal
- 6. be observed by your assessor on **at least 2 occasions in your normal workplace.**

*However, you must prove to your assessor that you have the necessary knowledge and understanding to be able to perform competently in respect of all of the techniques and processes.