

## Assessment Requirements

### Unit BP14S – Demonstrating Skills in Motor Vehicle Body Panel Major Repairs

#### General Requirements

You must:

1. produce evidence to show you meet **all** of the Learning Outcomes
2. produce performance evidence resulting from work you have carried out in your training workshop as managed and organised by an approved centre.
3. be observed by an assessor as defined in the IMI Assessment Strategy.
4. be observed by an assessor repairing **2 of the 4** of the following repairs listed below, which covers the learning outcomes.
  - severely distorted panels
  - difficult to access panel damage
  - splits on metal panels, using relevant joining techniques
  - fractures on plastic repairs
5. produce evidence of covering **5 of the techniques and processes** listed below in carrying out the repairs listed above.
  - panel beating
  - panel shrinkage
  - hydraulic forming
  - resistance spot welding (dent pulling kits)
  - MIG/MAG welding
  - MIG brazing
  - body filling operations
  - metal finishing
  - plastic repair
  - specialist dent removal