

## Assessment Requirements

### Unit BP19C – Demonstrating Competence in Motor Vehicle Body Metal Active Gas Shielding (MAGS) Welding Techniques

#### General Requirements

You must:

1. produce evidence to show you meet **all** of the Learning Outcomes
2. produce performance evidence resulting from work you have carried out on real vehicles in your normal workplace or as defined within the IMI VCQ Assessment Strategy as managed and organised by an approved centre when naturally occurring performance evidence does not occur at frequent intervals in your normal workplace or when safety is at risk.
3. be observed by an assessor as defined in the IMI VCQ Assessment Strategy.
4. produce evidence from your normal workplace of carrying out **all** of the different types of joints listed below **on at least 2 occasions** to join materials using MAGS welding.
  - lap plug
  - lap seam
  - butt joint
  - fillet joint
5. be observed by your assessor on completing all of the above welds, **2 of which can be simulated**. **All** of the observations must be carried out **in your normal workplace**.

Evidence from simulated activities is acceptable for this unit.