

Assessment Requirements

Unit BP19S – Demonstrating Skills in Motor Vehicle Body Metal Active Gas Shielding (MAGS) Welding Techniques

General Requirements

You must:

- 1. produce evidence to show you meet **all** of the Learning Outcomes
- 2. produce performance evidence resulting from work you have carried out in your training workshop as managed and organised by an approved centre.
- 3. be observed by an assessor as defined in the IMI Assessment Strategy.
- 4. produce evidence of carrying out **all** of the different types of joints listed below to join materials using MAGS welding. All learning outcomes must be covered
 - lap plug
 - lap seam
 - butt joint
 - fillet joint