

Assessment Requirements

Unit BP20C – Demonstrating Competence in Motor Vehicle Body Resistance Spot Welding Operations

General Requirements

You must:

1. produce evidence to show you meet **all** of the Learning Outcomes
2. produce performance evidence resulting from work you have carried out on real vehicles in your normal workplace or as defined within the IMI VCQ Assessment Strategy as managed and organised by an approved centre when naturally occurring performance evidence does not occur at frequent intervals in your normal workplace or when safety is at risk.
3. be observed by an assessor as defined in the IMI VCQ Assessment Strategy.
4. produce evidence from your normal workplace of carrying out resistance spot welding when joining a vehicle body panel to a vehicle **on at least 3 separate occasions**.
5. produce evidence of covering **all** the checks listed below to ensure the quality of the weld area
 - weld pitch
 - indentation
 - heat zone
 - nugget size
 - peel and shear test
6. be observed by your assessor on **at least 2 occasions in your normal workplace**.