

Assessment Requirements

Unit BP20S – Demonstrating Skills in Motor Vehicle Body Resistance Spot Welding Operations

General Requirements

You must:

1. produce evidence to show you meet **all** of the Learning Outcomes
2. produce performance evidence resulting from work you have carried out in your training workshop as managed and organised by an approved centre.
3. be observed by an assessor as defined in the IMI Assessment Strategy.
4. produce evidence of carrying out resistance spot welding when joining a vehicle body panel to a vehicle, which covers the learning outcomes.
5. produce evidence of covering **all** the checks listed below to ensure the quality of the weld area
 - weld pitch
 - indentation
 - heat zone
 - nugget size
 - peel and shear test