

Assessment Requirements

Unit BP21C – Demonstrating Competence in Motor Vehicle Body Metal Inert Gas (MIG) Brazing Operations

General Requirements

You must:

1. produce evidence to show you meet **all** of the Learning Outcomes
2. produce performance evidence resulting from work you have carried out on real vehicles in your normal workplace or as defined within the IMI VCQ Assessment Strategy as managed and organised by an approved centre when naturally occurring performance evidence does not occur at frequent intervals in your normal workplace or when safety is at risk.
3. be observed by an assessor as defined in the IMI VCQ Assessment Strategy.
4. produce evidence from your normal workplace of carrying out **all** of the different types of joints listed below **on at least 2 occasions** to join materials using MIG brazing.
 - lap slot
 - lap seam
 - butt joint
5. be observed by your assessor on **at least 2 occasions**, each observation covering a different brazed joint. **Both** of the observations must be carried out **in your normal workplace**.